



**Ford Raptor SVT '10-14 Performance Lower Arm Kit
CAM-110111**

Lower Arm Hardware (1 Left LCA / 1 Right LCA)

- 2 Inner Pivot Uniball Spacers (long) (#960259)
- 6 Inner Pivot Uniball Spacers (short) (#960077)
- 2 1/2-13x 2.50" G8 Hex Bolts (2nd Shock)
- 4 1/2 SAE G8 Washers (2nd Shock)
- 2 1/2-13 Stover Nuts (2nd Shock)

Spindle Hardware

- 2 5/8-18 x 2.875" grip Mil-Spec NAS 12pt Bolts (MS21250-10046)
- 2 5/8-18 G8 Gold Stover Nuts
- 2 5/8 SAE G8 Washers
- 2 1.50" x 5/8" Recessed Uniball Spacers (top) (#960258)
- 2 1.50" x 5/8" Tapered Uniball Spindle Spacers (bottom) (#960260)

Misc. Hardware & Components

- 2 Delrin Steering Stops
- 4 8.5" Camburg 3C Stickers

Notes:

- 1) Sway-bar must be removed.
- 2) When installing, apply red-loctite to the threads of the 5/8 bolts and torque to 160 ft/lbs.
- 3) Some coilovers with uniballs may need shock spacers machined slightly to compensate for powdercoat thickness.
- 4) Some offset wheels may require steering stops. (Refer to specific steering instructions)
- 5) Due to inconsistency in factory parts, the lower shock bolt washer and nut might need to be sanded slightly as the OD could be slightly too big to fit into the lower arm.